



O-XYLENE

| PROPERTY | UNIT | SPEIFICATION | TEST METHOD |
|--|--------|-------------------------|---------------|
| Purity | wt% | 98.5 Min | ASTM D2306 ** |
| Non Aromatics | wt% | 1 Max* | ASTM D2306 ** |
| Bzn+C9 & Heavier Aromatics | wt% | 1 Max | ASTM D2306 ** |
| Total C8 Aromatics + Toluene+ Ethyl Benzene | wt% | 98.5 Min | ASTM D2306 ** |
| Distillation Range at 760 mmhg | °C | 2 Max (Including 144.4) | ASTM D850 |
| Total sulfur | wt ppm | 1 Max | ASTM D5453 |
| Color (Pt-Co) Scale | - | 20 Max | ASTM D1209 |
| Acidity | - | None detected | ASTM D847 |
| Hydrocarbon residue after evapo- ration | wt ppm | 20 Max | ASTM D1353 |
| H2S and SO2 content | - | None detected | ASTM D853 |
| Sp.gr @ 15.6/15.6°C | - | 0.86-0.89 | ASTM D4052 |

* for export is 0.5

** for internal consumption